

## San Diego's Clean Energy Project







## PROJECT DESCRIPTION

## Clean Energy

- Convert 77 heavy duty refuse packers to cleaner-burning Liquefied Natural Gas (LNG) to reduce emissions of nitrous oxide and diesel particulate.
- Convert landfill gas to Liquid Methane for use as a motor fuel in the City's LNG refuse packers to reduce greenhouse gas.



## PROJECT DESCRIPTION

## **ESD Operations Center**

Acquire and renovate a site for use as a single Operations Center for the Department's refuse packer fleet.

The new Center will facilitate the Clean Energy Project and enhance operational efficiencies.



## **CLEAN ENERGY PROJECT**

- San Diego is an Air Quality Non-Attainment Area.
- Funding was obtained through a combination of grants:
  - Air Pollution Control District
  - The California Energy Commission
  - City contributions



## 37% Nitrous Oxide Reduction!

# One LNG truck = 100 cars off the road



#### LNG REFUELING STATION



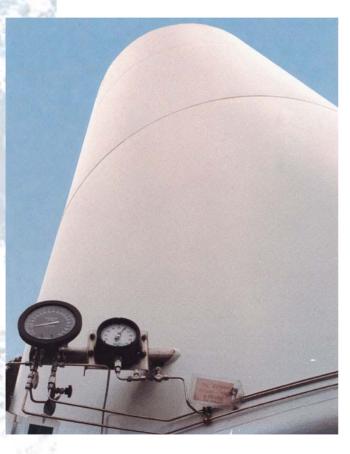
- Landfill gas conversion at Chollas Landfill
- 3,000 gallons per day
- Displaces marketplace LNG
- ✓ Fueling station floor also graded for secondary spill containment

## LNG REFUELING STATION



- Reduces greenhouse gas by eliminating flaring at Landfill
- Economically viable
- ✓ Expansion option for 2<sup>nd</sup> 15K gal. tank
- Secondary fuel spill containment area

### LNG REFUELING STATION

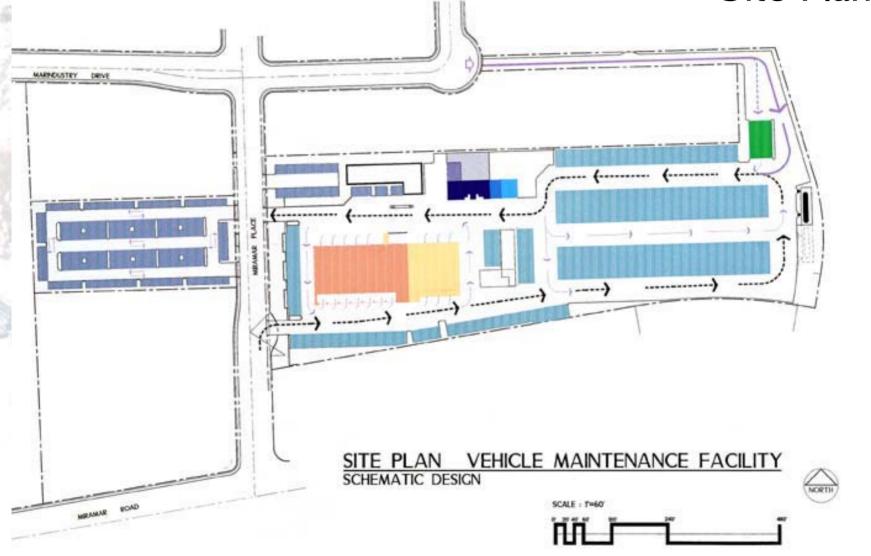


- √ 15,000 gal LNG fuel storage vessel
- Pressure and liquid gauges monitor fuel level and vessel pressure
- High pressure relief valve and safety disc mounted at top of vessel



- ✓ The Department acquired and renovated a facility located at 8353 Miramar Place
- ✓ Renovation began February 2000
- ✓ Work completed Spring 2001
- Cost of acquisition and renovation:\$18 million

#### Site Plan



#### 8353 Miramar Place



**After** 







- No open flame in building. Depicts hot water heaters used to heat building
- Parallel lift. One of two.
- Exhaust vent reel and high pressure vent line. Redirect gases out of building through roof



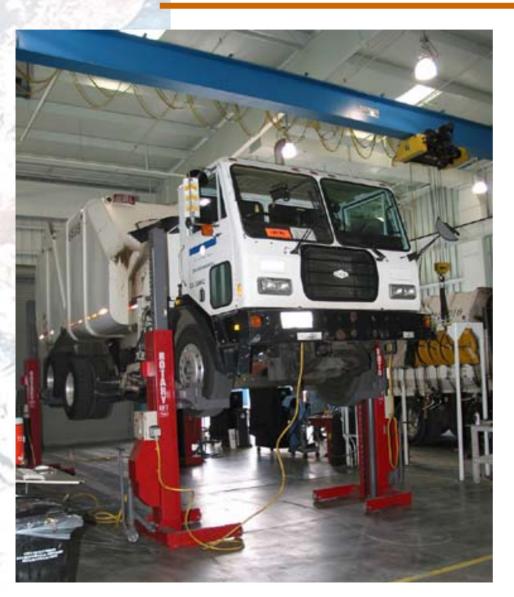
Exhaust tubing and high pressure vent line being installed in work bay prior to starting repairs.



- Continuous fresh air circulation ducts throughout inside of maintenance facility.
- ✓ Keeps air circulating 24/7.



- Exhaust hose, reel and vent line
- Fresh air circulation ducts
- All doors open
  automatically if
  methane is detected



- ✓ Portable truck lifts accessible to all 17 work bays
- Bridge crane access
- Special mounting required for reels and all overhead equipment



√ 375 KVA 3-phase aux. generator backup power for:

- A. Fuel stations
- B. Methane detection system
- C. Exit doors and lighting
- D. Computer backup



- MVE 119 gallon cryogenic fuel tank
- Tank inspection for leaks or frosting
- Filler nozzle ices up w/moisture or plumbing leaks
- 3. "Parker" type filler nozzle used on ESD's fleet and fuel station



- Cryogenic tank revacuum procedure in progress. Used to regain insulation properties lost on large portion of fleet
- Re-vac process takes about 24 hours to complete



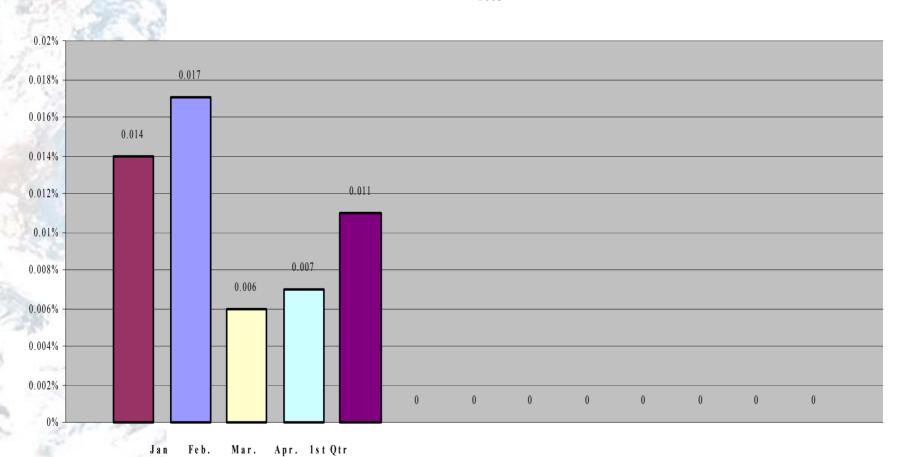
- Aerial view of ESD's 11 acre facility
- Parking for187 truck fleet
- New container storage area
- LNG fuel storage vessel



## **ISSUES / LESSONS**

- Funding for infrastructure was insufficient
  - Maintenance facility modifications
  - Refueling Station
- Expect:
  - The unexpected
  - Training
- Maintenance Support
  - Infrastructure
  - Vehicle

#### Percent of LNG Trucks Out of Service for LNG Related repairs 2003



		Fe	bruary 2003 Trucks "Not" Op	erating on LNG Fuel		
	15	5% average for I	Month			
Date	Converted Units not using LNG	Total units converted	Red tagged units (by shops) able to use LNG	Precent of trucks NOT operating on LNG fuel	CAP crew on site "Y " "N"	LNG repairs red tagged
2/3/2003	18	73	2	25%	Y	1
2/4/2003	14	73	7	21%	Y	1
2/5/2003	10	73	6	15%	Y	2
2/6/2003	14	73	7	21%	Y	2
2/7/2003	12	73	9	19%	Y	1
Wk 2/3				20%	100%	.019% R/T
					_	
2/10/2003	9	74	8	14%	Y	1
2/11/2003	10	74	8	15%	N Rained out	2
2/12/2003	10	74	8	15%	Y	2
2/13/2003	11	75	10	17%	Y	2
2/14/2003	14	75	7	20%	Y	2
WK 2/10				16%	80%	.024% R/T
2/17/2003			Holiday		Y	
2/18/2003	10	75	7	15%	Y	1
2/19/2003	11	75	5	16%	Y	1
2/20/2003	12	76	6	17%	Y	1
2/21/2003	8	76	6	11%	Y	1
2/22/2003	6	76	8	9%	Sat. N	1
WK 2/17				14%	100%	.013% R/T
2/24/2003	7	76	8	10%	Y	1
2/25/2003	8	76	7	11%	Y	1
2/26/2003	6	76	10	9%	N	1
2/27/2003	7	76	4	10%	Y	1
2/28/2003	7	76	6	10%	Y	1
WK 2/24		I		10%	80%	.013% R/T